

MACHINING TECHNOLOGY

**Machine Tools
and Operations**

**Helmi A. Youssef
Hassan El-Hofy**



CRC Press
Taylor & Francis Group

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Boca Raton London New York

CRC Press is an imprint of the
Taylor & Francis Group, an **informa** business

CRC Press
Taylor & Francis Group
6000 Broken Sound Parkway NW, Suite 300
Boca Raton, FL 33487-2742

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Printed in Singapore by Markono Print Media Pte Ltd on acid-free paper
10 9 8 7 6 5 4 3 2 1

International Standard Book Number-13: 978-1-4200-4339-6 (Hardcover)

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Library of Congress Cataloging-in-Publication Data

Youssef, Helmi A.

Machining technology : machine tools and operations / Helmi A. Youssef, Hassan El-Hofy.
p. cm.

Includes bibliographical references and index.

ISBN 978-1-4200-4339-6 (hardback : alk. paper) 1. Machining. 2. Machine-tools. I. El-Hofy, Hassan.
II. Title.

TJ1185.Y68 2008
671.3'5--dc22

2008008302

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*To our grandsons and granddaughters,
Omar, Youssef, Nour, Anourine, Fayrouz, and Yousra*

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